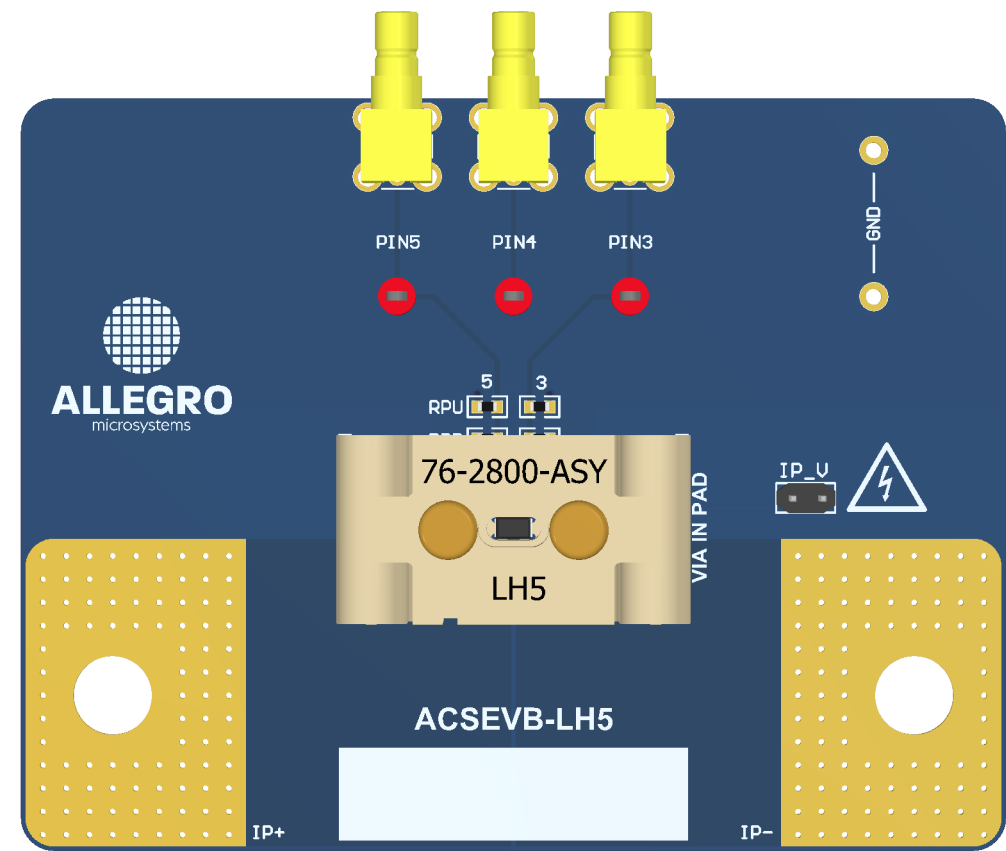


TED-0004112 (ACSEVB-LH5)
PCB INFO

3D Top Side View



Layer Stack Legend

Material	Layer	Thickness	Dielectric Material	Type	Gerber
	TopOverlay			Legend	GTO
Surface Material	TopSolder	0.025mm	SM-003	Solder Mask	GTS
Nickel, Gold	TopSurfaceFinish	0.004mm		Surface Finish	
CF-004	TopLayer	0.070mm		Signal	GTL
Prepreg		0.250mm	PP-006	Dielectric	
CF-004	Int1	0.070mm		Signal	G1
Core		0.200mm	Core-035	Dielectric	
CF-004	Int2	0.070mm		Signal	G2
Prepreg		0.250mm	PP-006	Dielectric	
CF-004	Int3	0.070mm		Signal	G3
Core		0.200mm	Core-035	Dielectric	
CF-004	Int4	0.070mm		Signal	G4
Prepreg		0.250mm	PP-006	Dielectric	
CF-004	BottomLayer	0.070mm		Signal	GBL
Nickel, Gold	BottomSurfaceFinish	0.004mm		Surface Finish	
Surface Material	BottomSolder	0.025mm	SM-003	Solder Mask	GBS
	BottomOverlay			Legend	GBO
Total thickness: 1.629mm					

NOTES:

- 1) Soldermask color: BLUE
2) Silkscreen color: White (Top & Bottom)
3) Finished PCB is RoHS
4) Manufacture in accordance to IPC-6011, IPC-6012 for Class 2 applications
5) PCB shall meet acceptance criteria as required for Class 2 PCB as defined in IPC-600
6) Laminate type: High-TG FR4 (TG = 150°C)
7) Minimum clearance: 0.25mm
8) Minimum track width: 0.254mm
9) Surface Finish: Immersion Gold
10) Hole sizes are specified after plating
11) No blind or buried vias
12) VIAS in PAD as defined by IPC 4761 (Type VII)

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		ANGULAR: MACH± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±							
		THREE PLACE DECIMAL ±							
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:						
		FINISH				SIZE	DWG. NO.		
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING				SCALE:	1:1	WEIGHT:	SHEET 1 OF 6

A

B

C

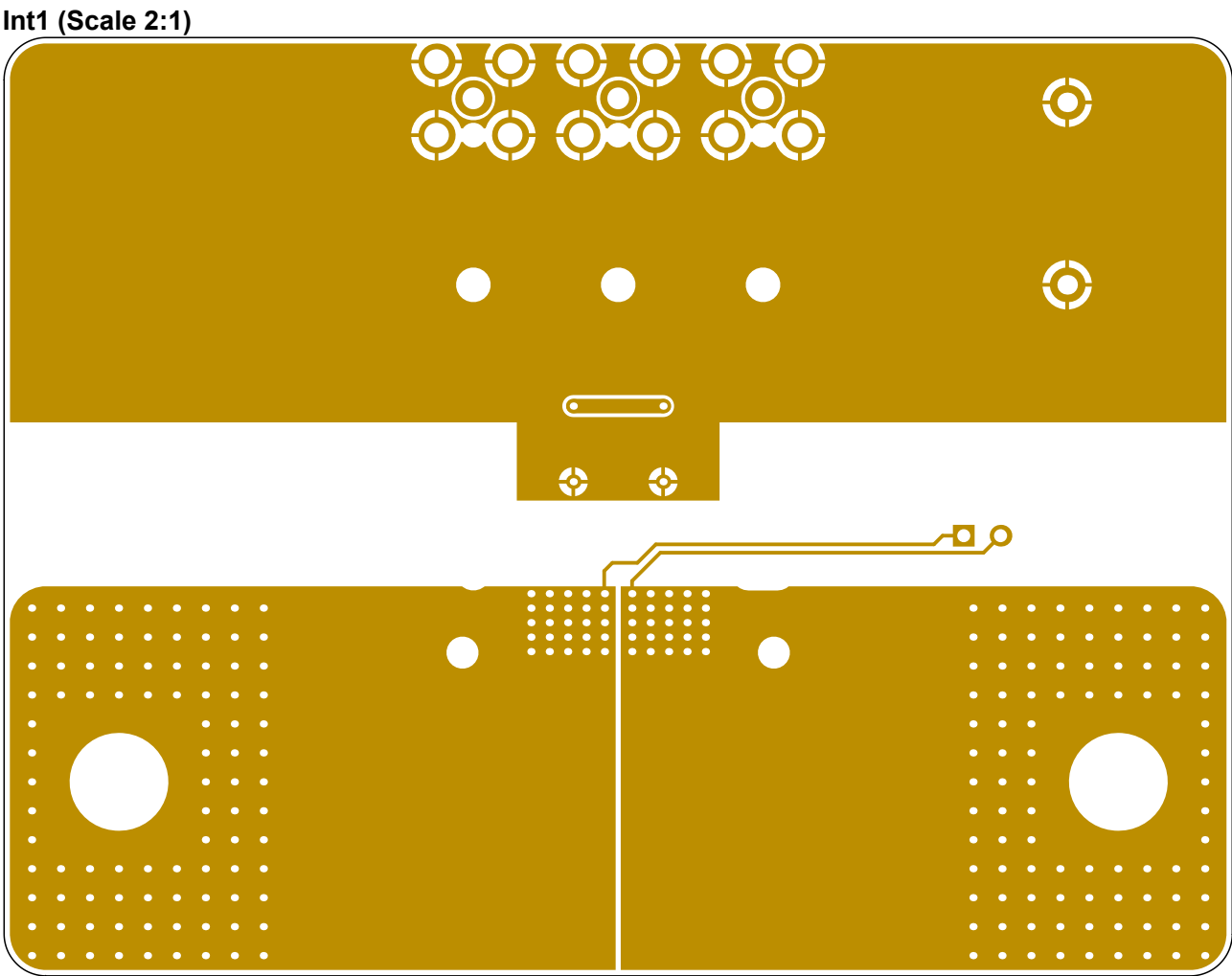
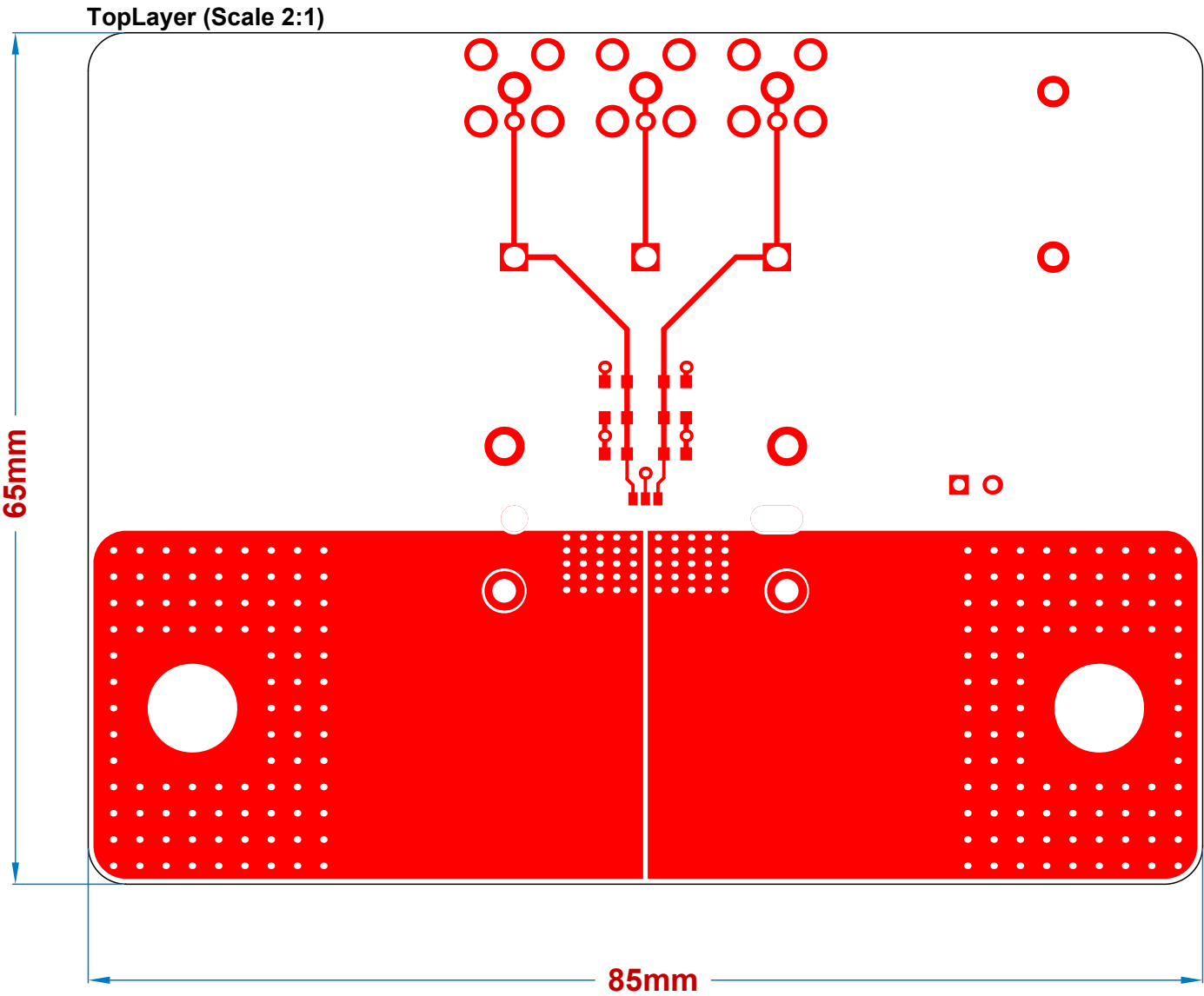
D

1

1

2

2



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		TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 2 OF 6

A

B

C

D

A

B

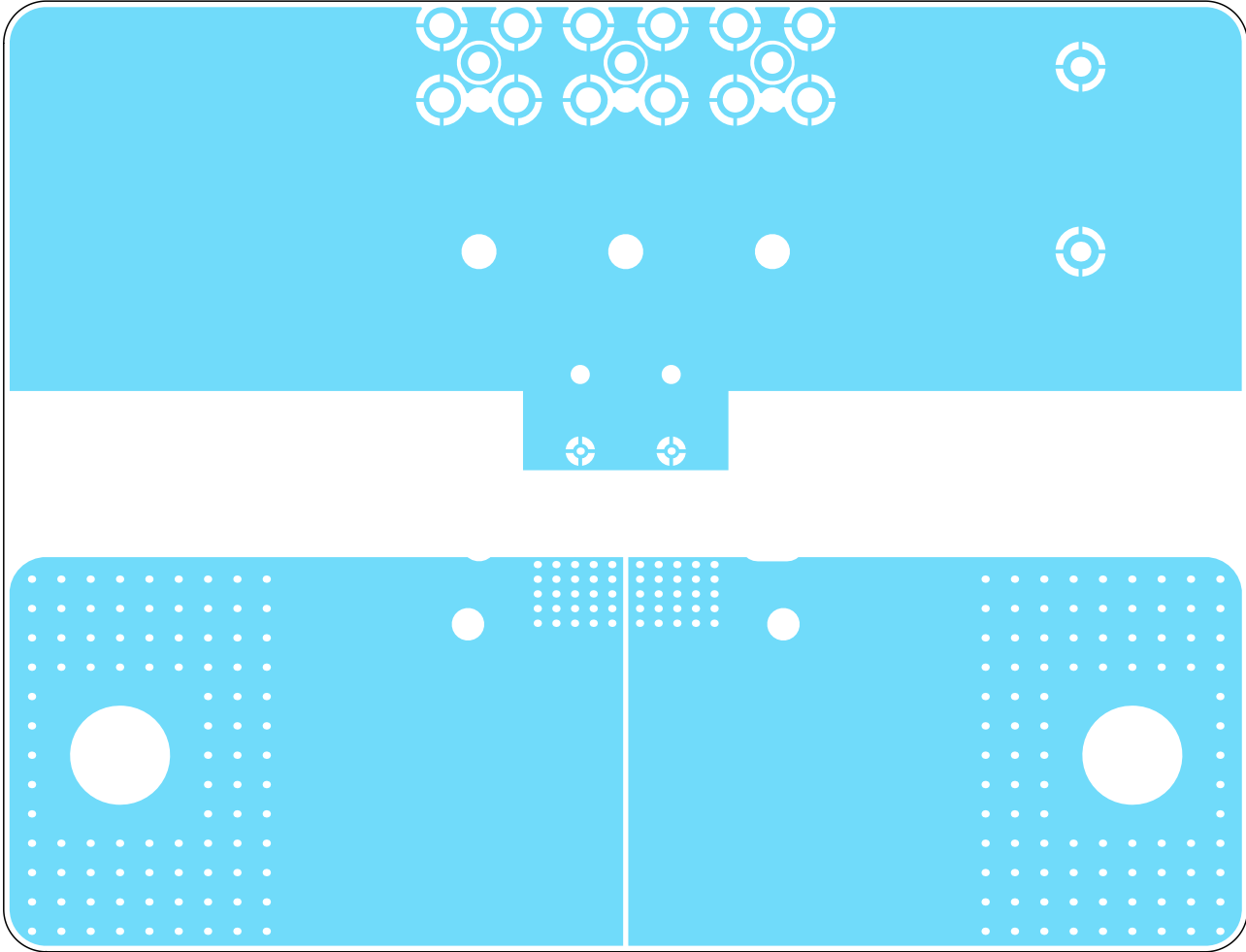
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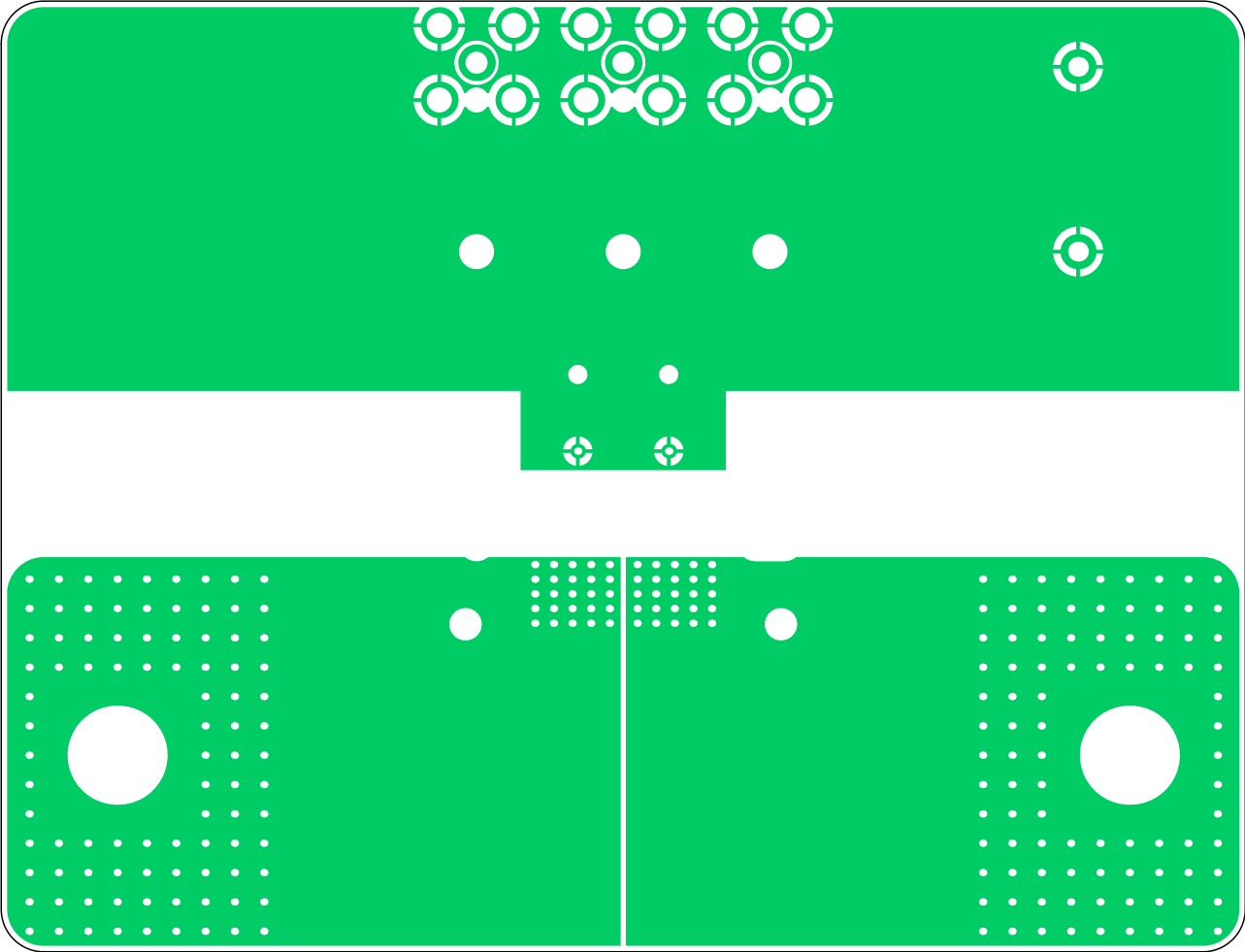
1

1

Int2 (Scale 2:1)



Int3 (Scale 2:1)



2

2

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		ANGULAR: MACH± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				COMMENTS:		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC	Q.A.			SIZE	DWG. NO.	
		TOLERANCING PER:						
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 3 OF 6

A

B

C

D

A

B

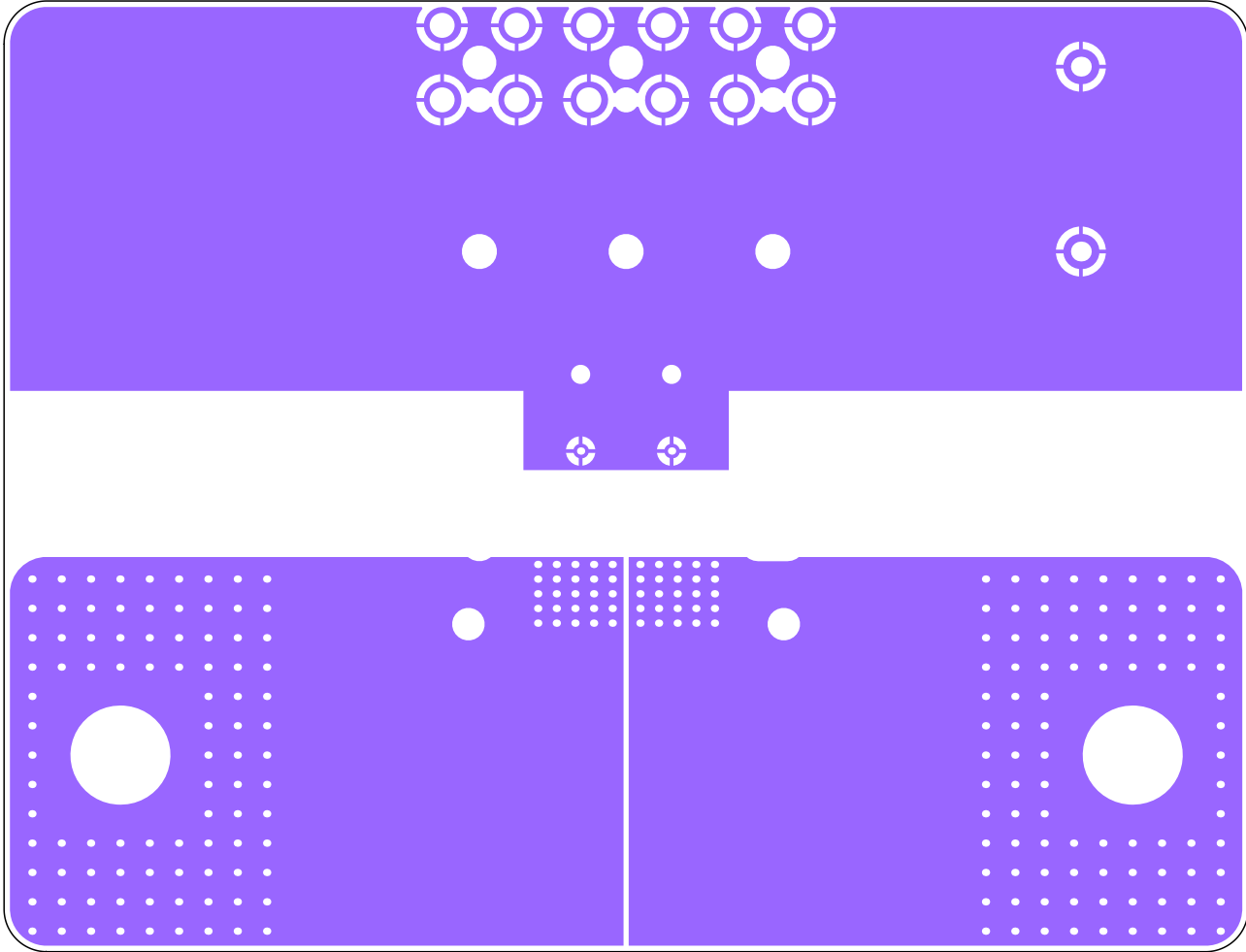
C

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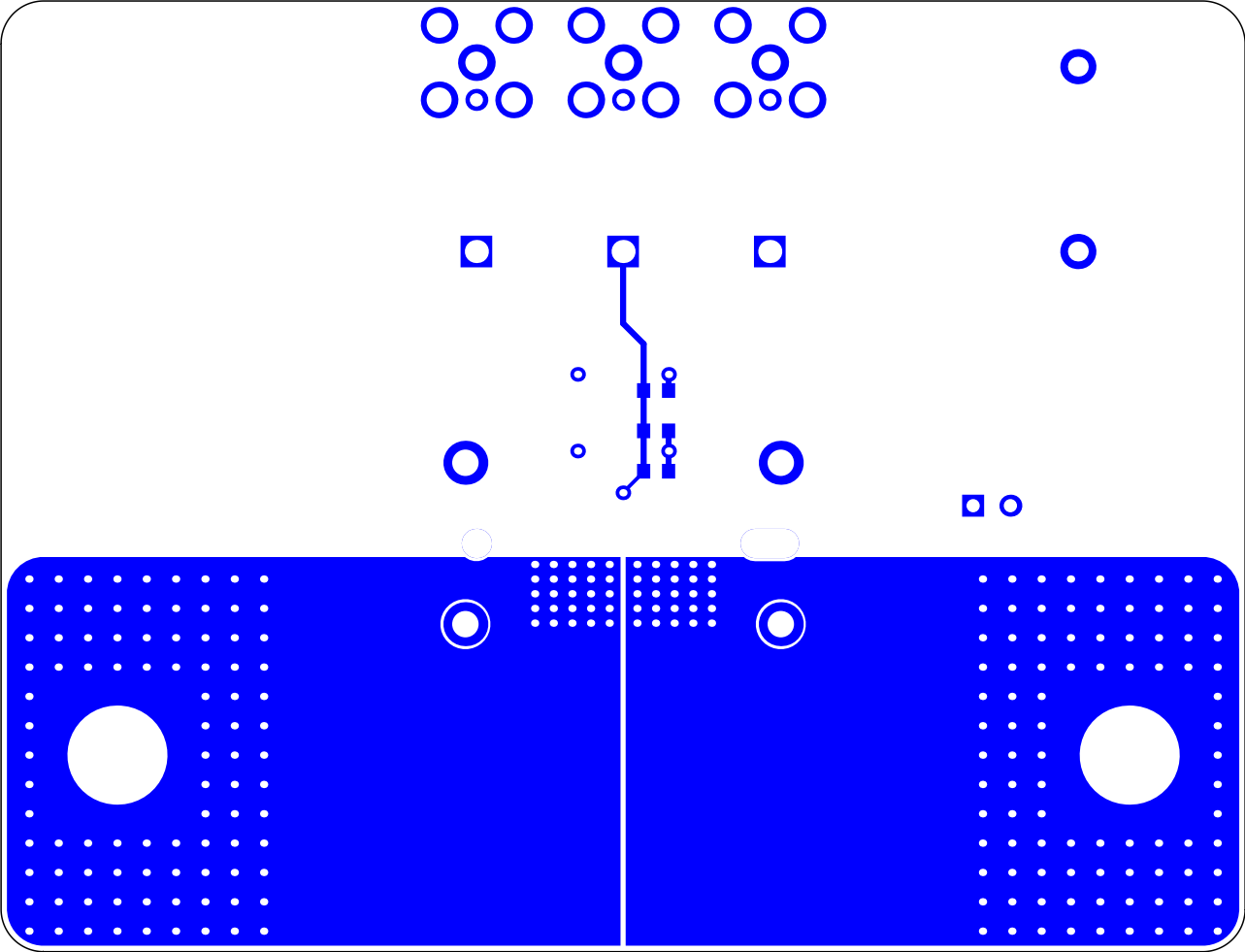
1

1

Int4 (Scale 2:1)



BottomLayer (Scale 2:1)



2

2

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		THREE PLACE DECIMAL ±				COMMENTS:			
		INTERPRET GEOMETRIC	Q.A.						
		TOLERANCING PER:				SIZE	DWG. NO.		
		MATERIAL							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING				SCALE:	1:1	WEIGHT:	SHEET 4 OF 6

A

B

C

D

A

B

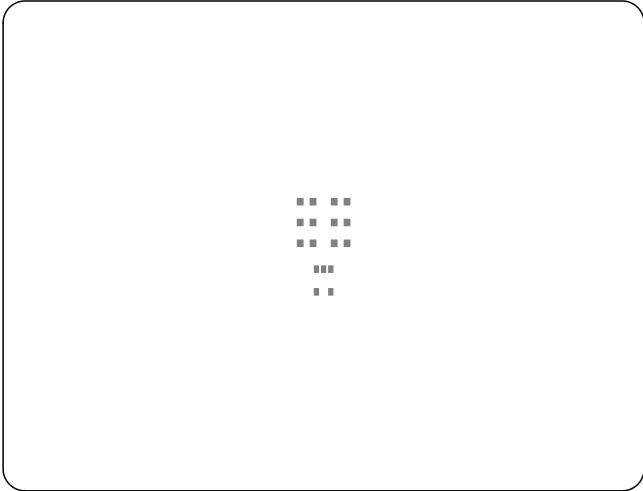
C

D

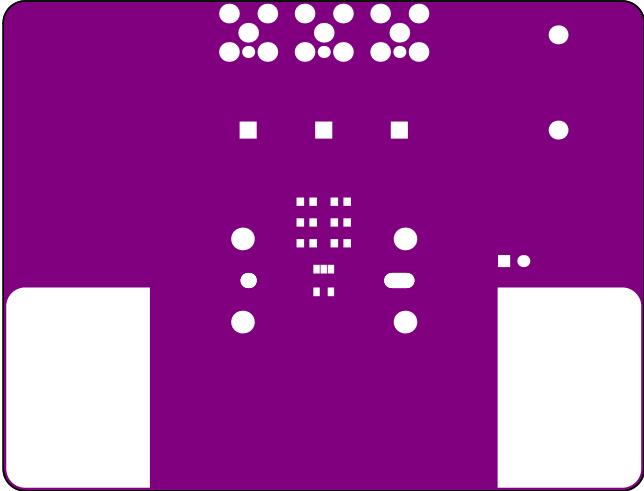
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1

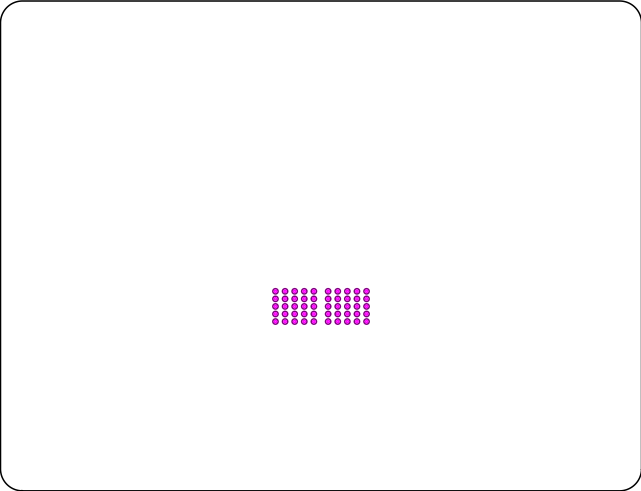
TopPaste (Scale 1:1)



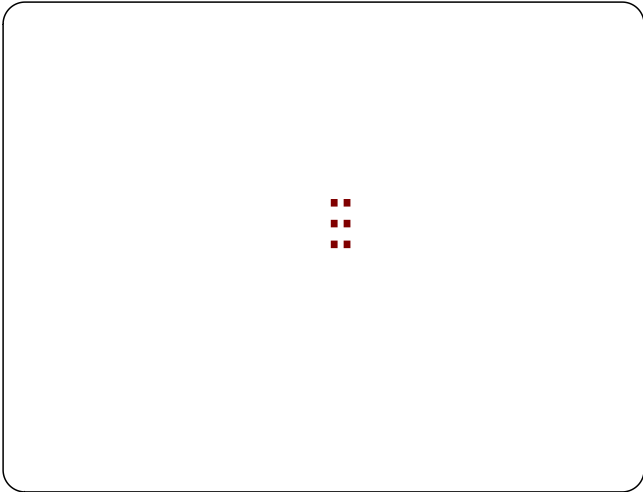
TopSolder (Scale 1:1)



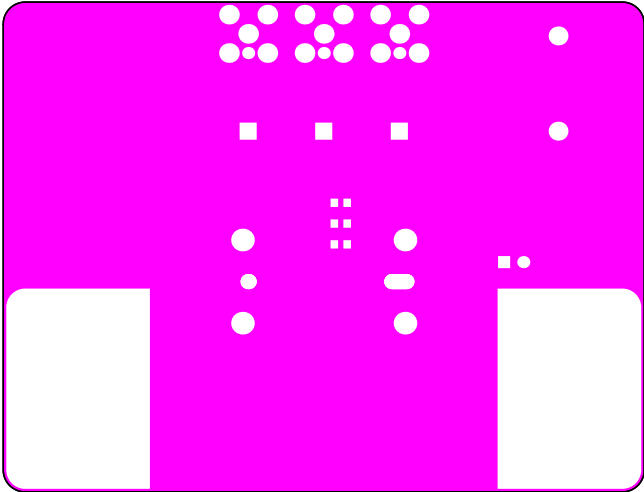
Filling (Scale 1:1)



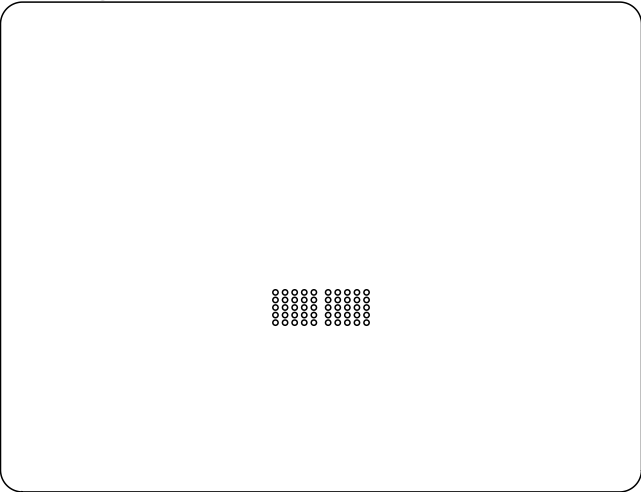
BottomPaste (Scale 1:1)



BottomSolder (Scale 1:1)



Capping (Scale 1:1)



2

2

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		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
NEXT ASSY	USED ON	FINISH				SIZE	DWG. NO.	
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 5 OF 6

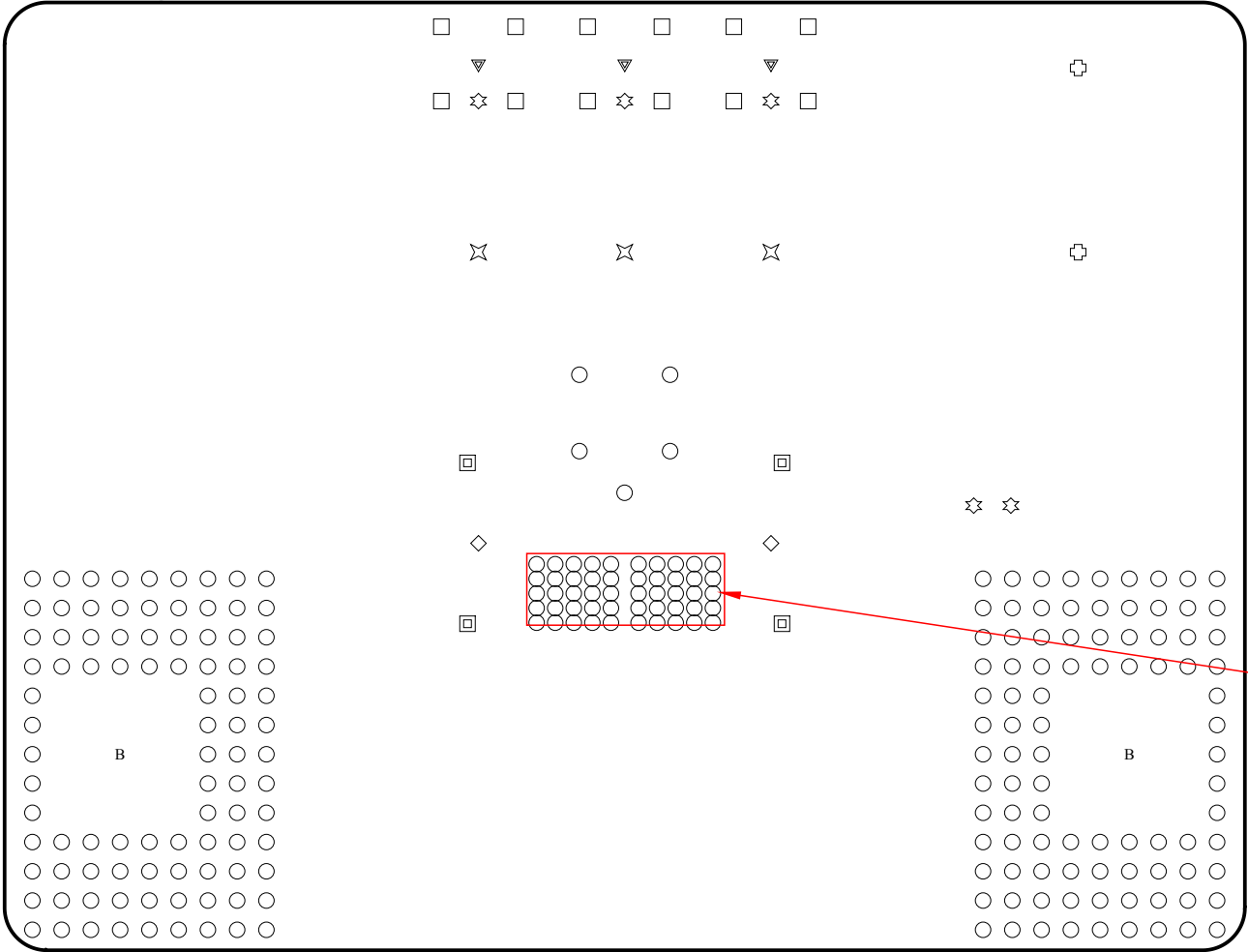
A

B

C

D

Drill Drawing View (Scale 2:1)



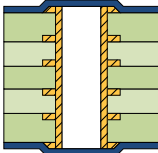
Drill Table - Plated

Symbol	Count	Hole Size	Hole Type	Drill Layer Pair	Via / Pad
○	239	0.500mm	Round	TopLayer - BottomLayer	Via
☆	5	0.900mm	Round	TopLayer - BottomLayer	Pad
⊕	2	1.350mm	Round	TopLayer - BottomLayer	Pad
▼	3	1.500mm	Round	TopLayer - BottomLayer	Pad
✕	3	1.575mm	Round	TopLayer - BottomLayer	Pad
□	12	1.700mm	Round	TopLayer - BottomLayer	Pad
▣	4	1.800mm	Round	TopLayer - BottomLayer	Pad
B	2	6.756mm	Round	TopLayer - BottomLayer	Pad
	270 Total				

Drill Table - Non-Plated

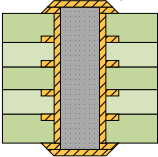
Symbol	Count	Hole Size	Hole Type	Drill Layer Pair	Via / Pad
◇	2	2.000mm	(Mixed)	TopLayer - BottomLayer	Pad
	2 Total				

Via Type Type 1B (Scale 12:1)



Filled VIAS as defined by IPC 4761 (Type VII)

Via Type Type 7 (Scale 12:1)



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		THREE PLACE DECIMAL ±						
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		MATERIAL						
		FINISH				SCALE: 1:1 WEIGHT: SHEET 6 OF 6		
NEXT ASSY	USED ON	DO NOT SCALE DRAWING						
APPLICATION								